

Date: Monday, 13/04/2009 10:46:33 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ANGLE
Job Number	: 47111		
Estimate Number	: 11814		
P.O. Number	:	Part Number	: D2459
This Issue	: 13/04/2009 S.O. No. :	Drawing Number	: D2459 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 13/04/2009 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 33233	Material	:
Written By	: <u>JS 09.04.13</u>	Due Date	: 17/04/2009 Qty: 10 Um: Each
Checked & Approved By	:		
Comment	: Est B 02.04.15 Added inspect level 21 NG		

## Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 D6203 Angle Extrusion



Comment: Qty.: 0.1313 f(s)/Unit Total : 1.3125 f(s)  
 Angle 6061T6 1.5x1.5x125  
 Make as per Dwg D2459  
 Material: 6061-T6 angle 1/8" thick 1.50"x1.00" (or 1.5"x1.5" cut to size)

JS 09/04/15  
 Batch: 45501

2.0 BAND SAW BAND SAW



Comment: BAND SAW  
 1.50"x1.00" (or 1.5"x1.5" cut to size)  
 Batch: \_\_\_\_\_

JS 09/04/15 (10)

3.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE  
 MILL AS PER D2459

JS 09/04/16 (10)

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JS 09/04/16 (10)

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

JS 09/04/16 (10)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE

Job Number: 47111

Part Number: D2459

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(10x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAT

9/4/16

SP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/16

Comment: FINAL INSPECTION/W/O RELEASE

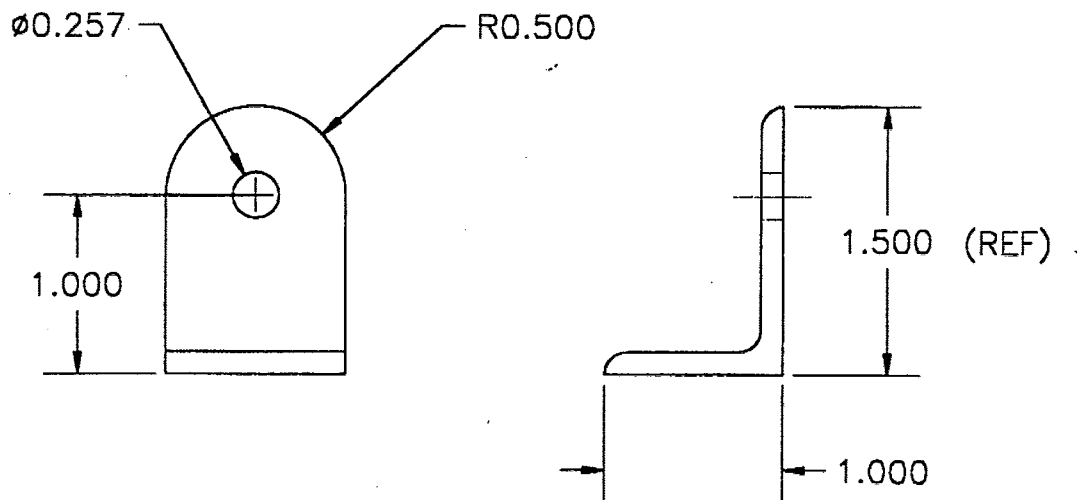
Job Completion

mf  
09-04-16





DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
J BRADLEY	R FUENTES	DRAWING NO.	REV. B
CHECKED	APPROVED	D2459	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:11:09	ANGLE	1:1	
B	Apr. 3, 1996	RE-DRAWN	



(x10)  
cut 15"

ANGLE: M/F 6061-T6 EXTRUSION

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 47111